

# Home Decorators

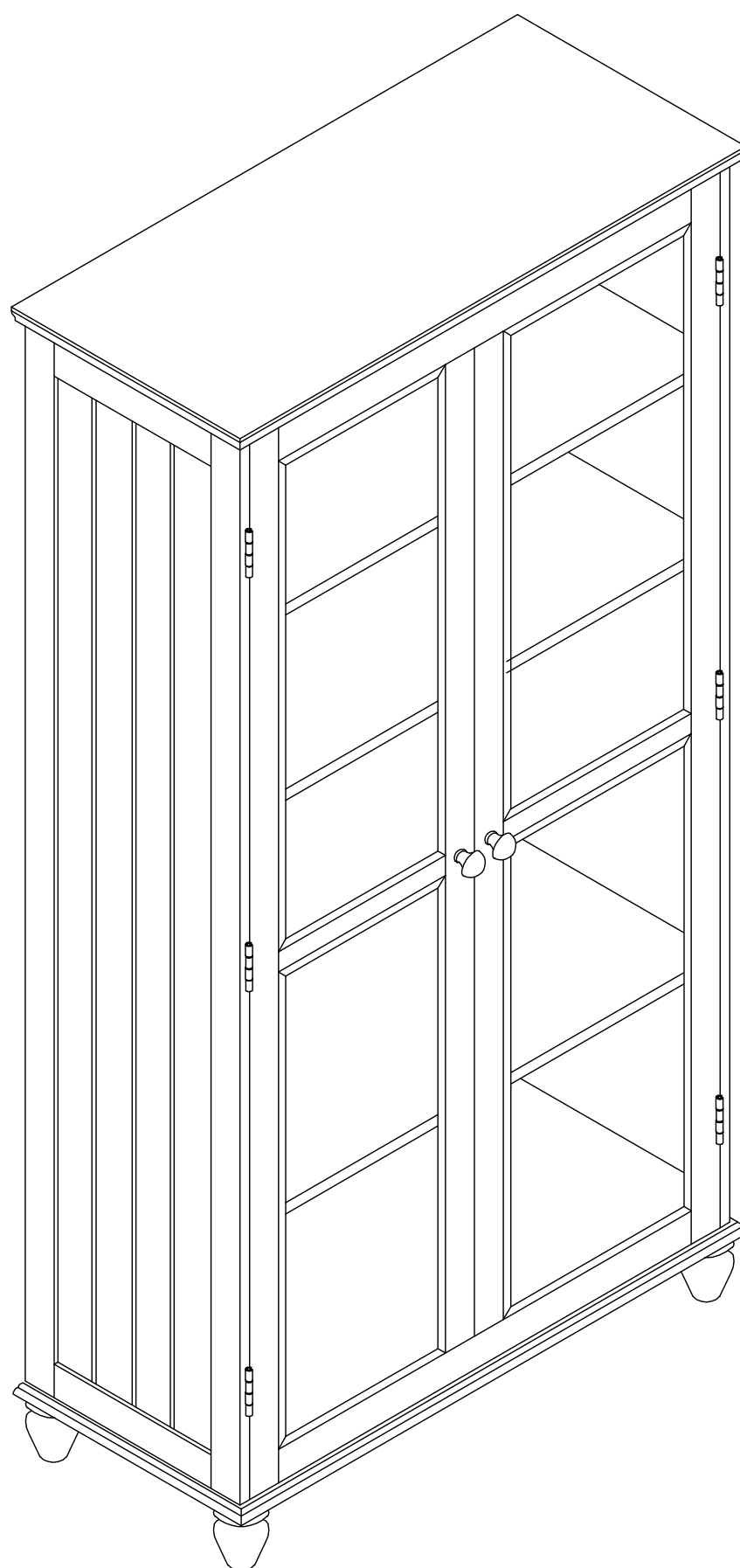
Collection

HDC# 08041 MFG# TW-18499IY / TW-18499BP  
SOUTHPORT 5 SHELF BOOK CASE 60" W/GLASS DRS

## ASSEMBLY INSTRUCTIONS

**Note:** Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.

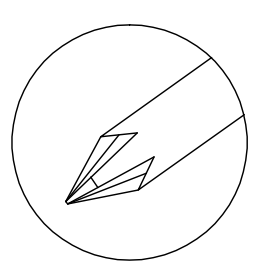
**Made In China**



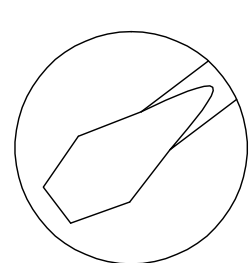
## ***BEFORE ASSEMBLY***

**IMPORTANT NOTE:** READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. Following instruction listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

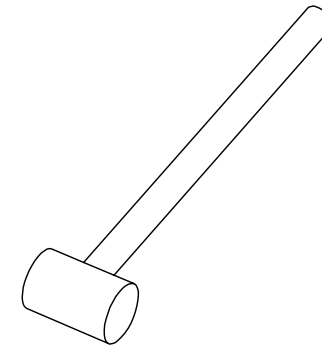
### **ASSEMBLY TOOLS REQUIRED**



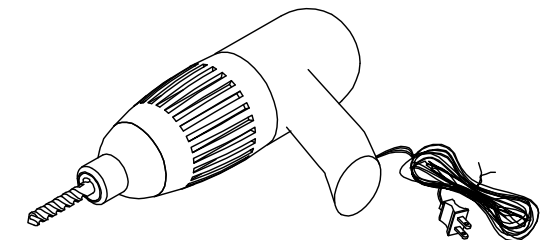
"+"Screw driver



"-"Screw driver



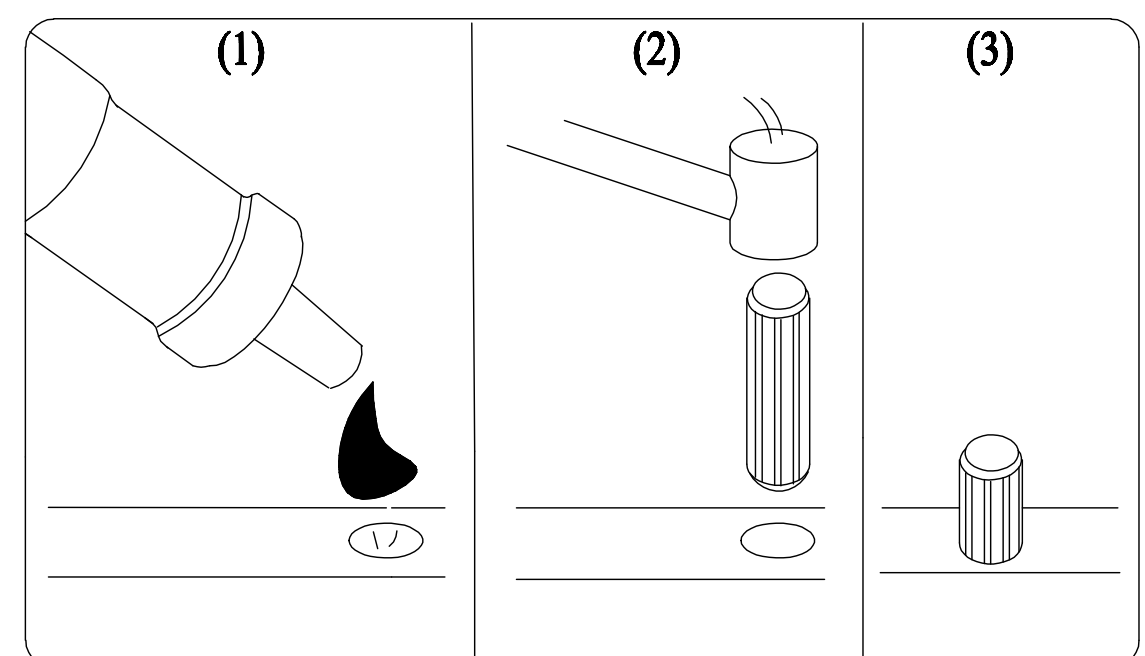
Rubber Mallet



Electric drill

### **WOODEN DOWEL INSTALLATION PROCEDURE**

- (1) FILL HOLE 1/4 FULL OF GLUE.
- (2) GENTLY TAP DOWEL INTO HOLE WITH RUBBER Mallet OR USE HAND PRESS IN.  
**DO NOT USE HAMMER**
- (3) WIPE AWAY EXCESS GLUE.



### ***HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN***

1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.

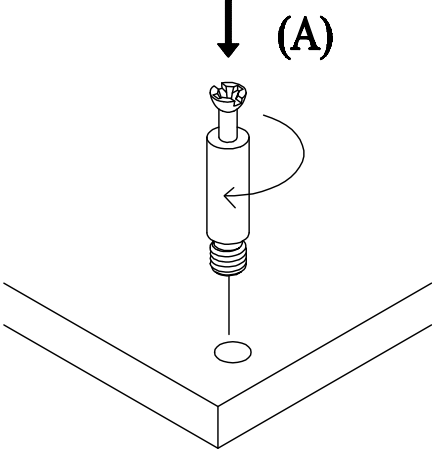
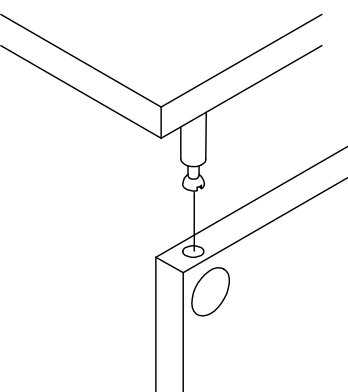
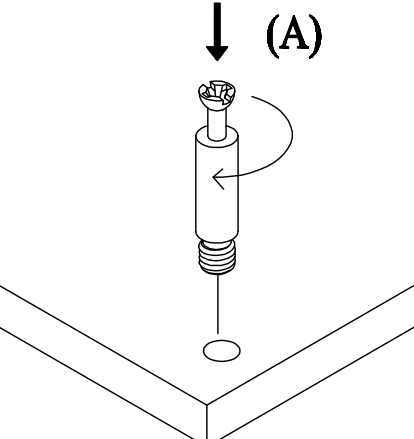
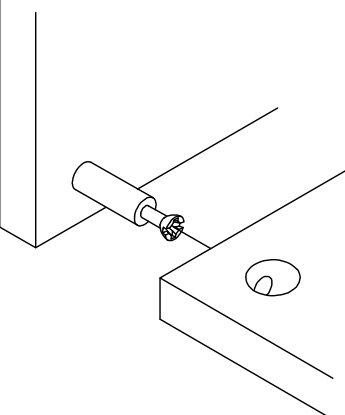
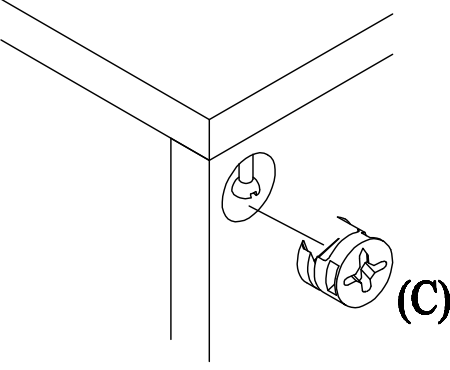
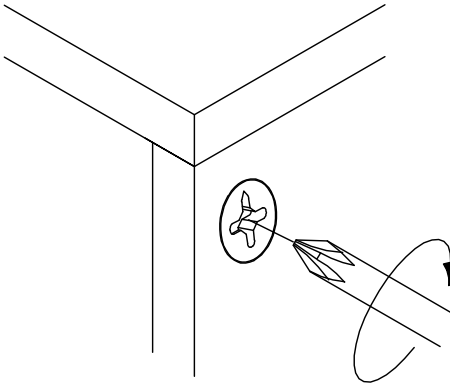
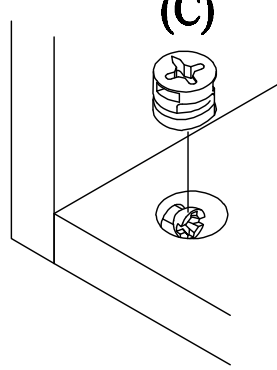
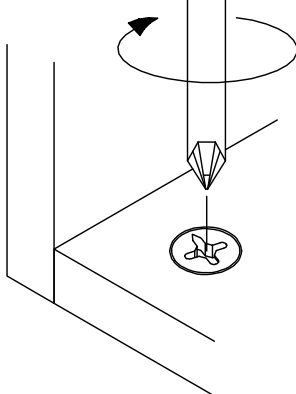
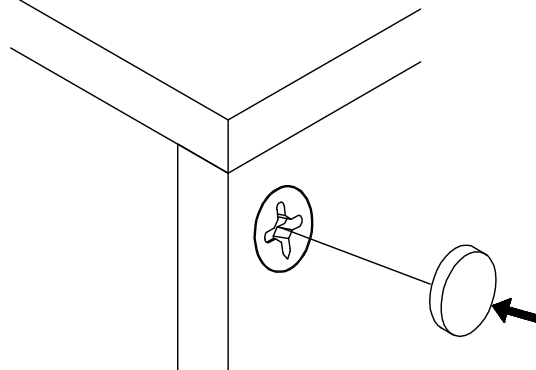
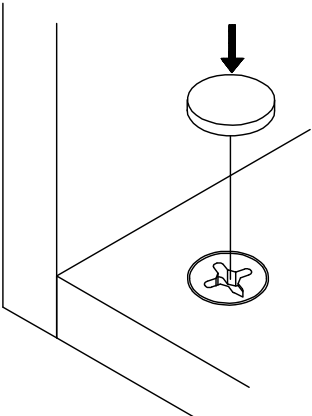
TOOL NEEDED: "+"SCREW DRIVER

STEP 1: SCREW CAM BOLT(A) ONTO PRE-SET PLASTIC NUT ON PANEL.USE A "+" SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVERTIGHTEN THE CAM BOLT(A)

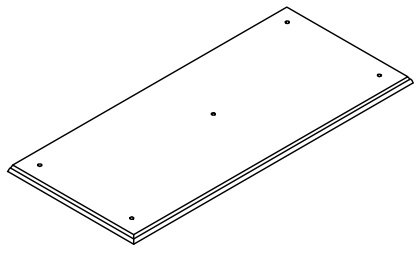
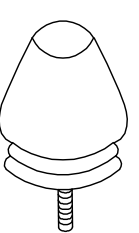
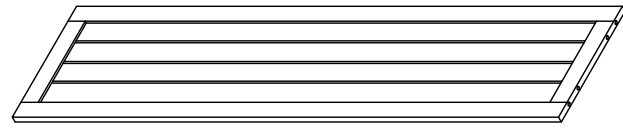
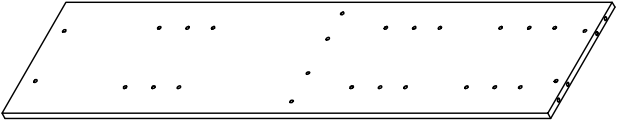
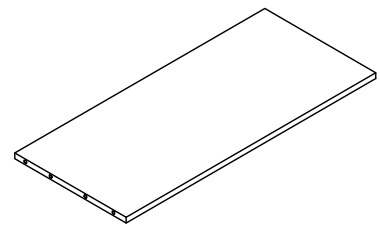
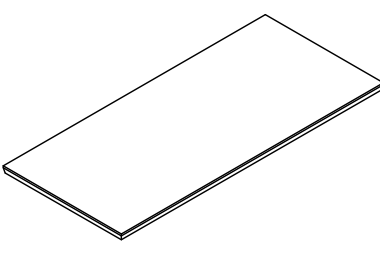
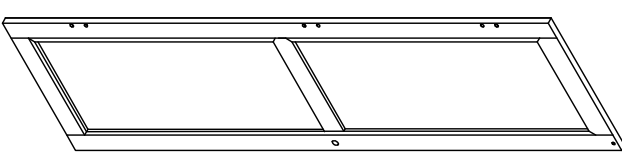
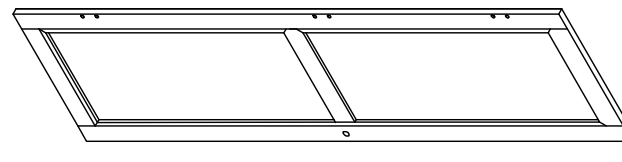
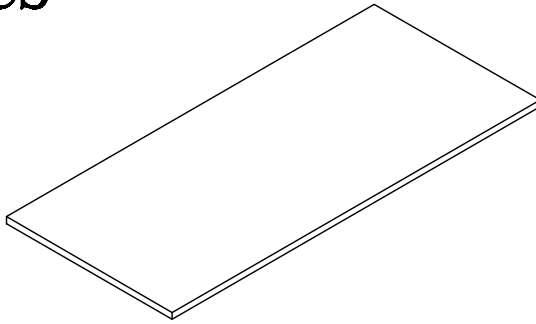
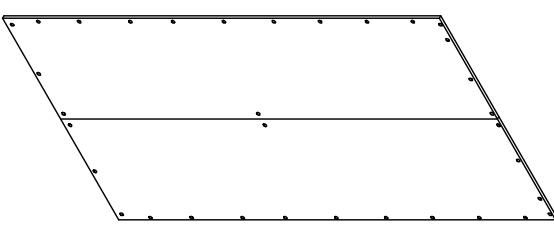
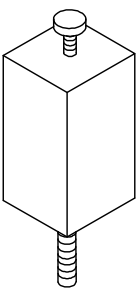
STEP 2:ATTACH BOTH PANELS,MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER Mallet GENTLY,CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK(C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK(C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT(A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK(C) TO THE VERY DEPTH OF THE HOLE.

STEP 3:ROTATE THE CAM-LOCK(C) CLOCK WISE TO SECURE CAM-BOLT(A) TIGHTEN BY A "+" SCREWDRIVER

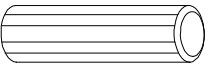
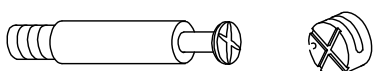
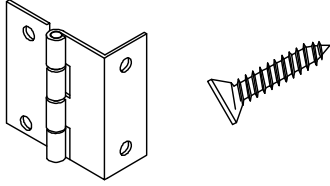
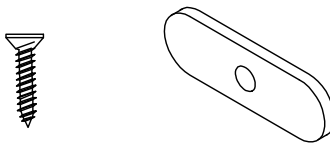
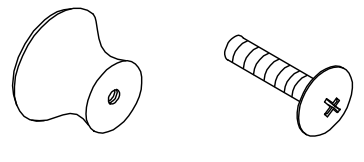
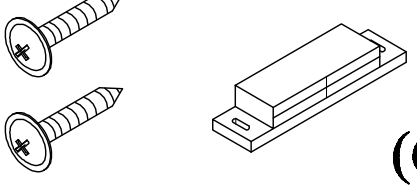
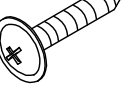
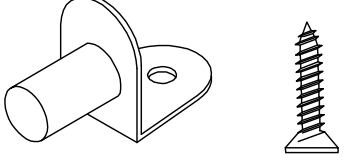
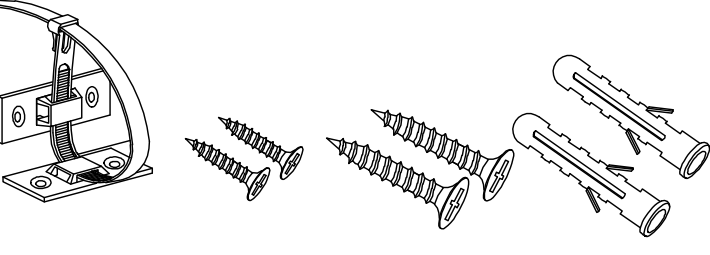
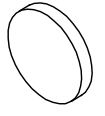
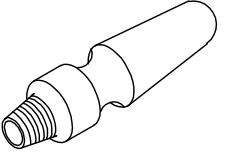
DETAIL STEP PLEASE SEE THE BELOW PICTURE.

VERTICAL CONNECTION		HORIZONTAL CONNECTION	
(1) 	(2) 	(1) 	(2) 
(3) 	(4) 	(3) 	(4) 
(5) 	(5) 		

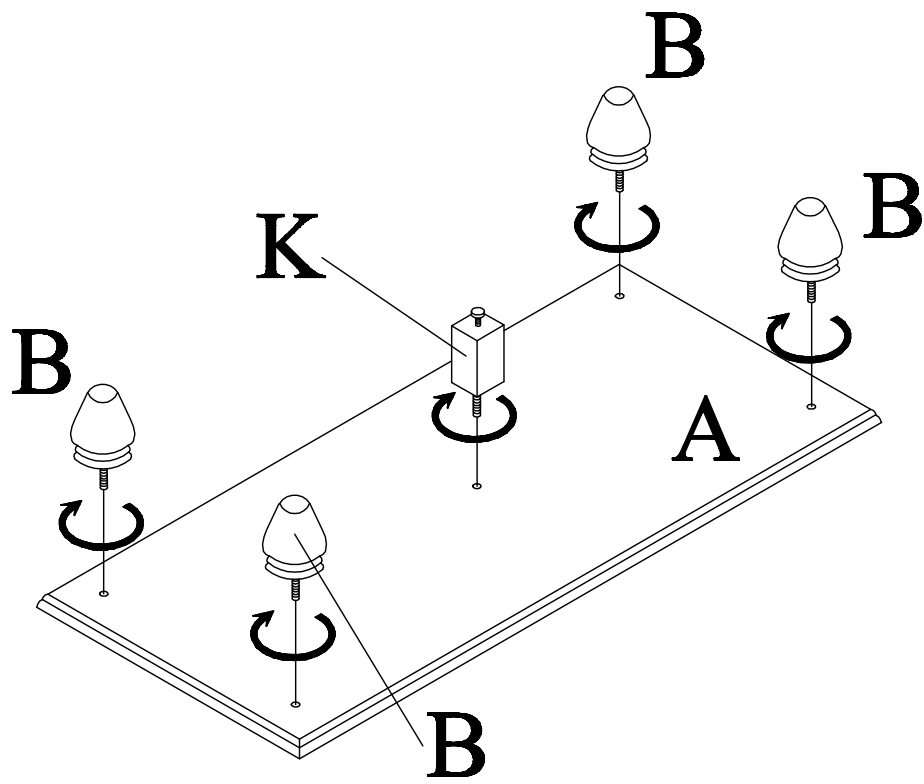
# PARTS LIST

<b>BOTTOM PANEL</b> 1 PC  <b>A</b>	<b>LEG</b> 4 PCS  <b>B</b>	<b>LEFT SIDE PANEL 1 PC</b>  <b>C</b>
<b>RIGHT SIDE PANEL 1 PC</b>  <b>D</b>	<b>SHELF</b> 1 PC  <b>E</b>	<b>TOP PANEL</b> 1 PC  <b>F</b>
<b>LEFT DOOR</b> 1 PC  <b>G</b>	<b>RIGHT DOOR</b> 1 PC  <b>H</b>	<b>SHELF</b> 3 PCS  <b>I</b>
<b>BACK PANEL</b> 1 PC  <b>J</b>	<b>LEG</b> 1 PC  <b>K</b>	

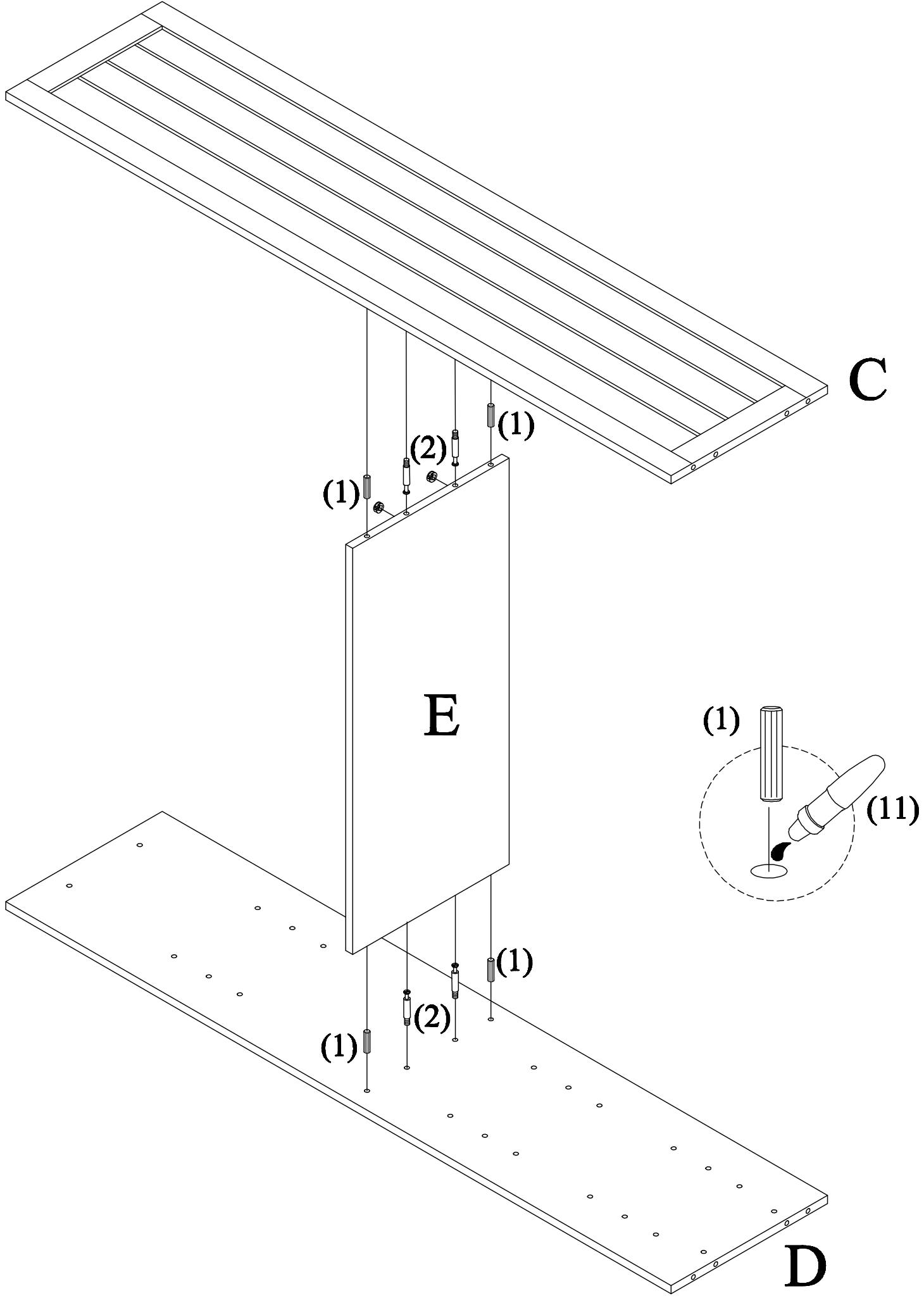
# HARDWARE LIST

<b>WOOD DOWEL</b> 12 PCS  (1)	<b>CAM BOLT</b> <b>CAM-LOCK</b> 12 SETS  (2)	<b>HINGE</b> <b>FLAT HEAD SCREW</b> 6 SETS  (3)	<b>IRON SLICE</b> <b>FLAT HEAD SCREW</b> 2 SETS  (4)	<b>KNOB</b> <b>ROUND HEAD BOLT</b> 2 SETS  (5)
<b>MAGNET LOCK</b> <b>ROUND HEAD SCREW</b> 1 SET  (6)	<b>ROUND HEAD SCREW</b> 30 PCS  (7)	<b>SHELF HOLDER</b> <b>FLAT HEAD SCREW</b> 12 SETS  (8)	<b>TILTING PREVENT HARDWARE</b> 2 SETS  (9)	
<b>VELVET HOLE COVER</b> 8 PCS  (10)	<b>GLUE</b> 1 PC  (11)			

STEP 1: ASSEMBLE LEG (B & K)  
• ASSEMBLE LEG (B & K) ON BOTTOM PANEL (A).

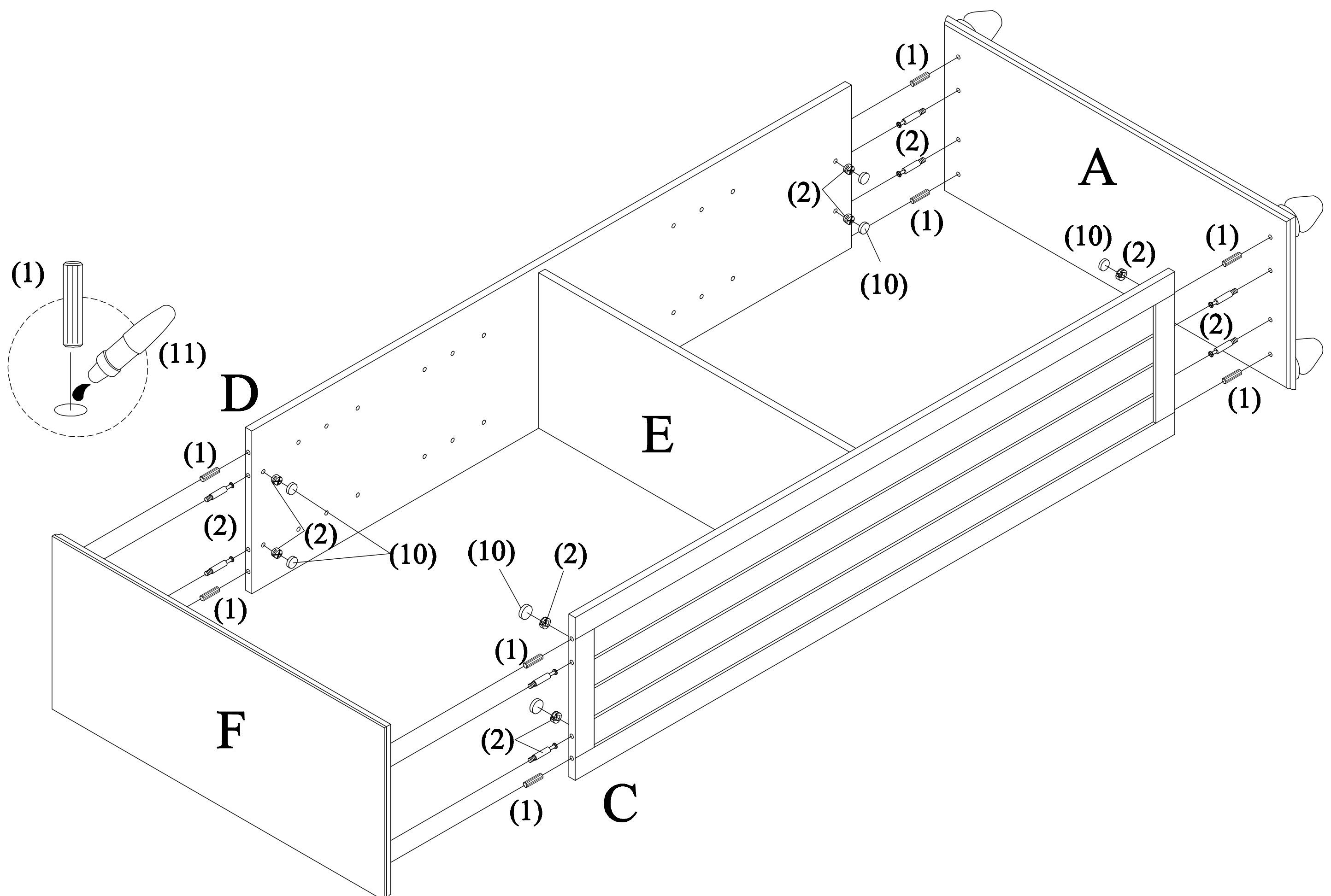


STEP 2: ASSEMBLE SIDE PANEL (C & D) AND SHELF (E)  
• FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).  
• USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE SIDE PANEL (C & D) AND SHELF (E) TOGETHER.



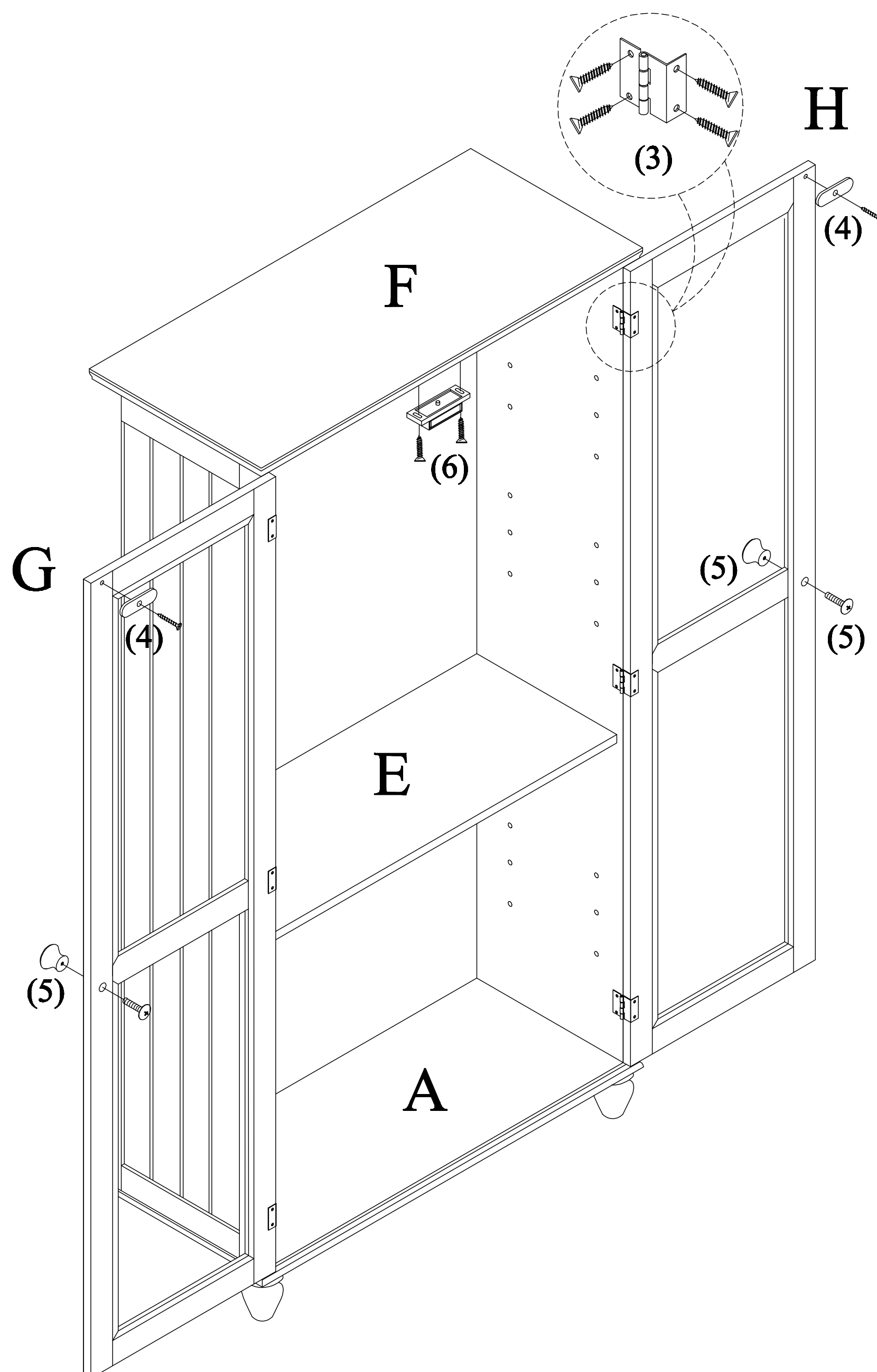
**STEP 3: ASSEMBLE TOP PANEL (F) AND BOTTOM PANEL (A)**

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE SIDE PANEL (C & D), TOP PANEL (F) AND BOTTOM PANEL (A) TOGETHER.
- USE THE VELVET HOLE COVER (10) TO COVER THE CAM-LOCK HOLES AS SHOWN.



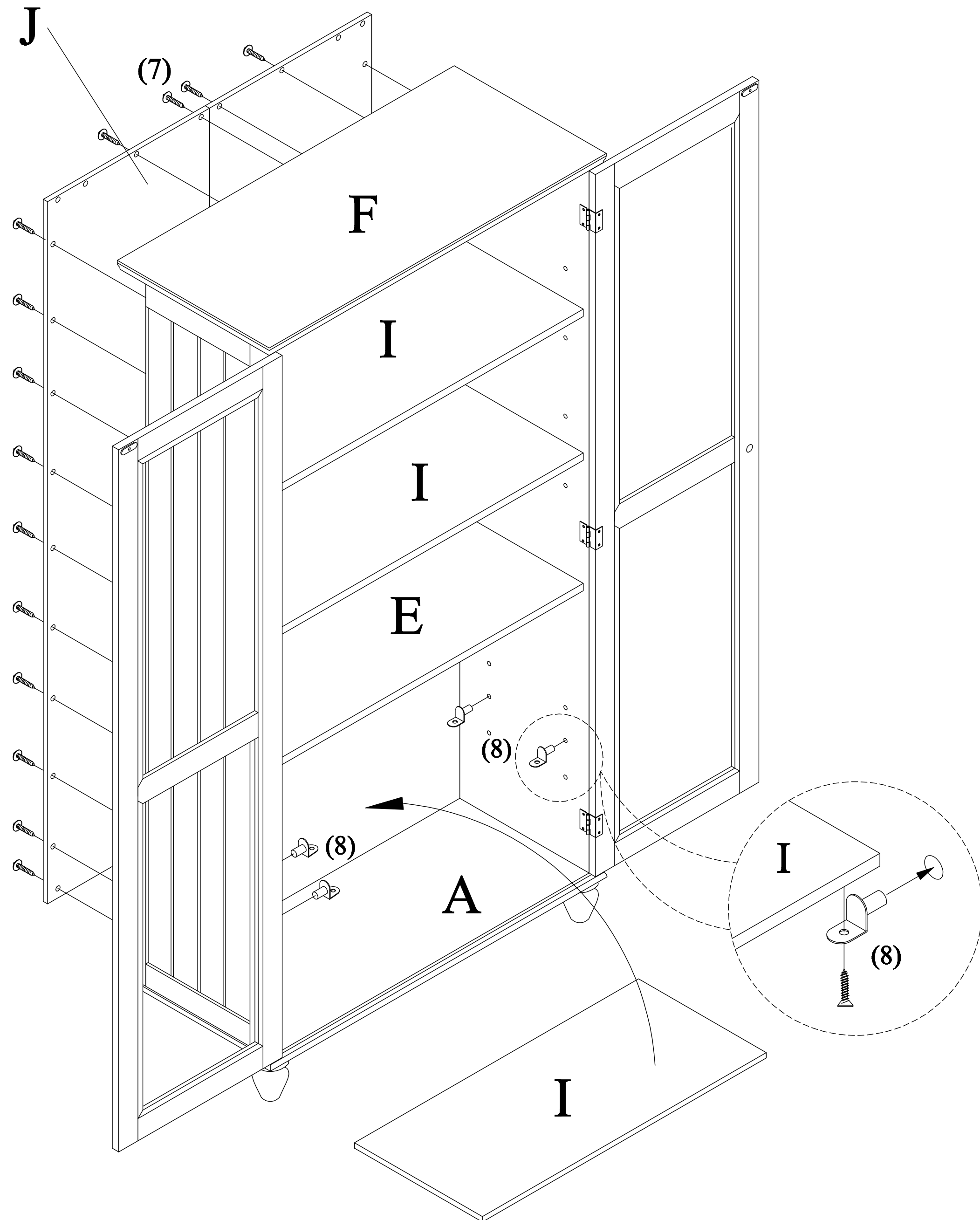
#### STEP 4: ASSEMBLE DOOR (G & H)

- USE FLAT HEAD SCREW (3) TO ATTACH HINGE (3) ONTO SIDE PANEL (C & D) AND DOOR (G & H) TOGETHER.
- USE FLAT HEAD SCREW (4) TO ATTACH IRON SLICE (4) ONTO DOOR (G & H).
- USE ROUND HEAD BOLT (5) TO ATTACH KNOB (5) ONTO DOOR (G & H).
- USE ROUND HEAD SCREW (6) TO ATTACH MAGNET LOCK (6) ON THE BOTTOM OF TOP PANEL (F).



**STEP 5: ASSEMBLE BACK PANEL (J) AND SHELF (I)**

- USE ROUND HEAD SCREW (7) TO ATTACH BACK PANEL (J) ON THE BACK OF PRE-ASSEMBLED UNIT.
- INSERT SHELF HOLDERS (8) INTO THE HORIZONTAL HOLES INSIDE OF SIDE PANEL (C & D), THEN USE FLAT HEAD SCREW (8) TO FIX THE SHELF (I) AND SHELF HOLDER (8).



**NOTE:**BEFORE YOU ASSEMBLE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS HAVE EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS EVENLY SPACED, THEN ATTACH BACK PANEL.

**STEP 6: ASSEMBLE PREVENT DEVICE (9)**

- USE ELECTRIC DRILL TO DRILL 2 SMALL HOLES ON THE DESIRED LOCATION OF WALL, INSERT 2 GECKOS INTO THE 2 HOLES BY RUBBER Mallet, USE TWO LONG SCREWS TO ATTACH ONE PLASTIC SLICE ONTO WALL, THEN USE TWO SHORT SCREWS TO ATTACH ANOTHER PLASTIC SLICE ON THE BACK OF PRE-ASSEMBLED PRODUCT.
- USE THE PLASTIC ROPE TO LINK THE PRODUCT AND WALL TOGETHER.

